



**GRP** Production Ratios Management

The software GRP - Production Ratios Management delivers all tools necessary to visualize, control and manage the cereal milling process.

The highly flexible architecture of GRP allows an easy way to interface with the already existing equipment at the customer's plant, such as PLC, weighing devices, frequency converters, and others.

GRP can be harmonious installed on customer plant, without disturbances while the production takes it's normal course.



Control and Supervision	2	Remote programming of the weighing devices (gravimetrical or volumetric) Interface with PLC
Production Ratios	V	Instantaneous and average ratios Ratio historical data
Product Traceability	2	Assignment of sequence code (products contracts, etc) Traceability of product transfers
Additional Features	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Customizable Application Product Classification and Management Users Administration (Login) Database Utilities (Backup and Restore)
Future Expansion	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Remote Data Access (Internet Explorer) Teleservice Interfacing with proprietary applications of the customer (accounting programs, stock management, etc).

For more information about this product or others developed by the NVC, please, contact us by email <u>dep.comercial@nvc.pt</u> or visits our website <u>www.nvc.pt</u>



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GRP stores all the process information and historical data in a SQL Database Server, making it easy and secure to maintain.

The MED - Database Explorer Module was specially conceived to easily explore the database information and present it as printout reports or maps. MED includes the following features:

## Selective data filtering

Calculations (totals and partials)

Graphical representation

Batch Traceability

Tegões Origem       Data/Hore Registe     Tegõe     Lote 11.     Data/Hore Fim 1.     Tegõe de Repourse Late 11.     *       2003-11-05 16:55/28     Fim     2     100//03     2003-11-05 16:69     7 dia(1). 06:40.20     *       2003-11-05 16:55/28     Fim     4     101//03     2003-11-05 16:69     7 dia(1). 06:40.20     *       2003-11-05 16:56/28     Fim     6     Indispon/vel     Indispon/vel     Indispon/vel     1       2003-11-05 16:56/28     Fim     8     103//03     2003-10-29 08:11.47     7 dia(1). 08:45.31     *       2003-11-05 16:57:31     Incicio     1     100/03     2003-10-29 08:16.08     7 dia(1). 08:45.44     ×       2003-11-05 16:57:37     Incicio     2     100/03     2003-11-29 08:16.08     7 dia(1). 08:45.44     ×       2     2003-11-05 16:57:37     Incicio     Data/Hore Fim     Peso Inicial     Peso Final     A       2     2003-11-05 16:57:40     1     E5P     2003-11-05 16:57:37     437     726       1     2     2003-11-05 16:09.47     2		Balança	15		Ráci	05		Células	Batc	hes	
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## **Detailed Milling Report**

This report supplies detailed information about one specific batch; precise quantities consumed from the origin bins and accumulated on the destination bins.

Tuzo	Buta/Hera Inicio	Bata/He	n Tin				
Mehã	10/08/2018 08560	10/08/00	08 19:00				
Tipo de	Tanin) a	P Lete	Tetal TL	Tetel 12	Tetal Serv	Tetal ADI	Total AJI2
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Tetas			3000	2400	510	- 90	3

**Milling Totals Report** 

This report permits the analysis of the productivity of the milling organized by finish product (flour). It shows the total quantities of cereal and additives consumed *versus* the quantities of flour obtained.

## NVC is an active member of the Tecnimil Organization. Find more information at:





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